

BRADY B-29 EMBOSSED PLASTIC SIGNS

TDS No. B-29
Effective Date: 09/30/2002

Description:

Brady's B-29 Embossed Plastic Sign is made of a thick vacuum formed plastic material with a raised and recessed legend.

Details:

Use:

Brady B-29 Embossed Plastic Signs are designed for use in industrial, utility, commercial, and institutional environments. Common uses include safety signs, utility signs, information signs, and equipment warning signs. The sign construction is recommended for both indoor and outdoor use.

Substrate Type:

Plastic

Standard Material Colors:

White, Yellow, Orange

Standard Legend Colors:

Black, Red, Blue, Green, White

Thickness (ASTM D 1593):

0.060 in. (1.52 mm)

Abrasion Resistance (Method 5306 of U.S. Federal Test Method Std. No. 191A):

CS-10 wheels, 250 g weights
Legend withstands up to 200 cycles

Gloss (ASTM D 523):

60°- Gardner Units

Service Temperature:

-40°F to 196°F (-40°C to 91°C)

Average Outdoor Durability:

Up to 5 years (Average expected outdoor life of product will depend on user definition of failure and climatic conditions.)

Chemical Resistance:

REAGENT	7 DAY IMMERSION	DIP TEST	RUB TEST
30% Sulfuric Acid	NE	NE	NE
10% Sulfuric Acid	NE	NE	NE
30% Hydrochloric Acid	F	NE	NE
10% Hydrochloric Acid	NE	NE	NE
Glacial Acetic Acid	F	F	F
5% Acetic Acid	NE	NE	NE
50% Sodium Hydroxide	NE	NE	NE
10% Sodium Hydroxide	NE	NE	NE
10% Ammonia	NE	NE	NE
5% Sodium Hypochlorite	NE	NE	NE
Methyl Ethyl Ketone	F	F	F
Acetone	F	F	F
Toluene	F	F	F
1,1,1-Trichloroethane	F	F	NE
Methanol	F	NE	F
Isopropyl Alcohol	NE	NE	NE

Heptane	NE	NE	NE
Mineral Spirits	NE	NE	NE
Turpentine	NE	NE	NE
Kerosene	NE	NE	NE
Diesel Fuel	NE	NE	NE
Gasoline	NE	NE	NE
ASTM #3 Oil	NE	NE	NE
SAE 20 Oil	NE	NE	NE
10% Sodium Chloride	NE	NE	NE
Alconox®	NE	NE	NE
Water	NE	NE	NE

NE = No Effect

F = Failed (affected Sample)

7 Day Immersion: Immersed in reagent for 7 days.

Dip Test: Five 10 minute dips in reagent with 30 minute recovery.

Rub Test: Rubbed sample for 1 minute with swab soaked in reagent.

Product Life:

5 years

Trademarks:

Alconox® is a registered trademark of Alconox Co.

Signmark® is a registered trademark of Brady Worldwide, Inc.

ASTM: American Society for Testing and Materials (U.S.A.)

Fed. Spec.: United States Federal Specification (U.S.A.)

PSTC: Pressure Sensitive Tape Council (U.S.A.)

SAE: Society of Automotive Engineers (U.S.A.)

Note: All values shown are averages and should not be used for specification purposes.

Test data and test results contained in this document are for general information only and shall not be relied upon by Brady customers for designs and specifications, or be relied on as meeting specified performance criteria. Customers desiring to develop specifications or performance criteria for specific product applications should contact Brady for further information.

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